

### Software Developer (PLC)

#### Requirement 职位要求

1. Bachelor degree in automation, electrics or electronics or above with more than 3 years of related work experience.  
本科及以上学历，自动化或电子相关专业，3年以上相关工作经验。
2. Advanced Knowledge in PLC programming PREFERRED IEC61131-3. Knowledge in PLC-ST structured text is a must.  
优秀的 PLC 编程技能，熟悉 IEC61131-3 规范。
3. Experience of high level programming language like C, C++, some coding programme on codesys is a plus.  
有高级语言编程如 C, C++经验的，或者有 codesys 平台的编程经历优先考虑。熟悉西门子 S7-300/400。
4. Experience of PLC programming of complex testing devices for e.g. leakage testing, pressure control, sensors, motors, motion systems, roboters and process control. Experiences with automotive parts manufacturing industry is a plus.  
能够在复杂的设备环境下调试 PLC 程序。如泄漏实验，压力控制，感应器，马达，运动系统。有汽车零部件制造行业经验的优先考虑。
5. Familiar with fieldbus systems, mutiple PLC controllers, Profibus-DP, Ethernet, TCP/IP System and machinery testing and tryout  
熟悉各类现场总线系统，多种类型的 PLC 控制器以及测试机械。
6. Good knowlodge on electric device.  
熟悉电气元器件的原理（如运动控制，各种测量器件等）
7. Short travel if required.  
按项目需要，短期出差。

#### Who we are:

*M&M Software develops technologically advanced applications and products for industrial automation. Our portfolio includes consulting, development, services and tools for factory and process automation and our core strengths are in device integration, engineering systems, human-machine interfaces and Web applications.*

*Our success derives from almost 25 years' experience in the target industries and exceptional technological know-how. Strong process orientation and trendsetting management of intellectual capital guarantee our software solutions are of the highest quality.*

*In St. Georgen (Germany) and Suzhou (China) we develop innovative and state-of-the-art solutions for the international market. The sustained success of our customers is always our main concern.*

#### What we offer:

*Our staff values the quick decision-making, the highly process-driven performance output and the attractive working environment. Our solid growth and a clear strategic orientation promote the individual seizing of opportunities and allow the personal creative freedom.*



For more information, please visit [www.mm-software.cn](http://www.mm-software.cn).  
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Suzhou Industrial Park  
215021 Suzhou  
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Fax +86 512 6807 5728

# Job Description

## 职位描述



### Responsibilities 工作职责

1. Understanding of customer requirements / architecture / Software Development Specifications.  
理解客户需求、软件架构、软件开发规范
2. Understanding the EPLAN, I/Os, devices, line and the product.  
理解 EPLAN, I/O, 设备, 产线及产品。
3. Responsible to check the proper functioning of stations during testing and trial run  
在测试与试运行期间负责检查工位的正确运作。
4. Troubleshoot hardware and debug the software.  
硬件诊断与软件调试。

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